GEOTHERMAL THERMAL ENERGY TRANSFER Profitable, More Efficiency Cannabis Growth

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GROW FACILITY and GEOTHERMAL

- GEO 101
 - Different Earth Heat Transfer Systems and Which is Right for You
 - How does a Geothermal Earth Coupling Work
- GROW FACILITY BENEFITS
- CASE STUDY OF A LARGE GROW FACILITY

ABOUT WATER ENERGY

DISTRIBUTING, DESIGNING & TRAINING - OVER 20,000 GEOTHERMAL HEAT PUMPS SINCE 1974.

- NORTHEAST & NEAR-BY NEW YORK Primary
- STAFF INCLUDES: TWO AEE/IGSHPA CERTIFIED GEOEXCHANGE (CGD) DESIGNERS, TWO NATE CERTIFIED INSTRUCTORS
- ACTIVE ASHRAE TRANSCTIONS, SEMINARS & RESEARCH
- PLUS: AUTHOR/COAUTHOR:
 - "MODERN GEOTHERMAL HVAC, ENGINERING.."
 McGRAW- HILL TEXT-
 - "NEW YORK CITY GEOTHERMAL MANUAL"- NYC DDC
 "ANSI/IGSHPA/CSA 448-16 "GEOTHERMAL HEAT PUMP
 STANDARD"

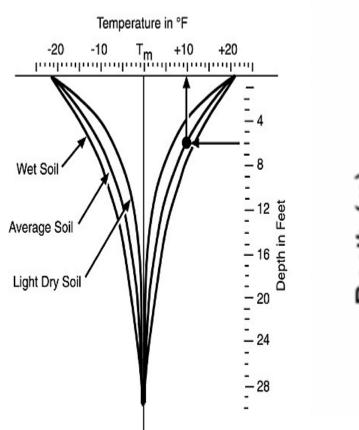


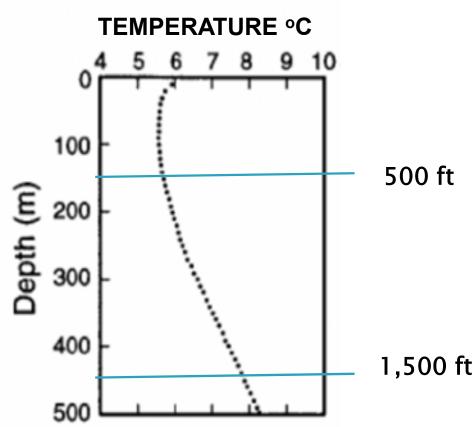
How Does Geothermal Work?

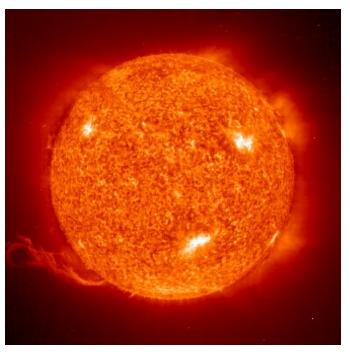


EARTH'S LITHOSPHERE IS A MASSIVE THERMAL ENERGY STORAGE AND TRANMISSION MEDIA

EARTH AS A HEAT SOURCE AND STORAGE MEDIA







- THE SOURCE OF EARTH ENERGY IS DERIVED FROM NUCLEAR REACTIONS
- THE MAJORITY COMES FROM OUR SUN -
- 50% IS ABSORBED, STORED & RE-EMITTED INTO THE EARTH

MUCH OF THE EARTH ENERGY IS STORED IN THE EARTH'S WATERS

Why Is Earth Coupling Right Match For Thermal Energy Transfer??

EVERY 55 DAYS -



The waters of the earth, both surface and underground ABSORB, STORE & RE-EMIT as much sun energy as all the known oil and gas reserves in the world

What are my EARTH COUPLING OPTIONS?

HOW CAN WE TAP INTO THE EARTH TO TRANSFER ENERGY?

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GEOTHERMAL HEAT PUMPS

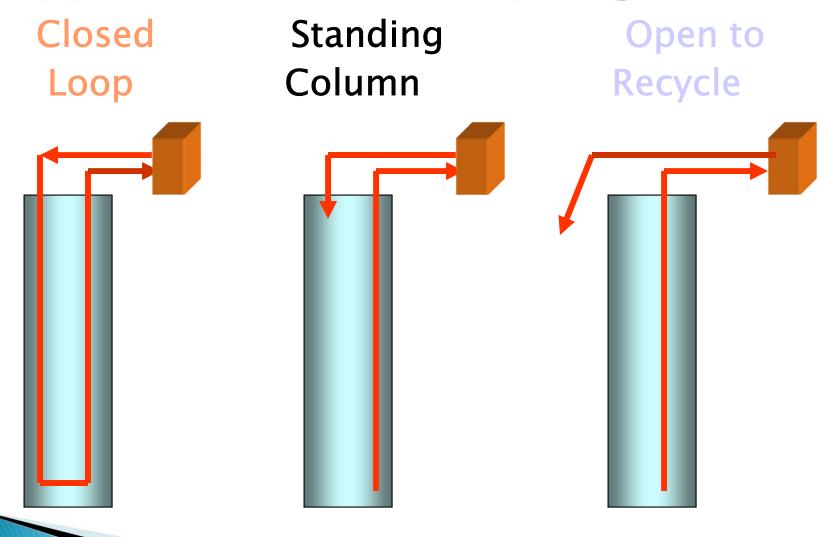
EARTH COUPLING OPTIONS

- Closed Loop Applications
 - Standing Column Wells
 - Open Well Applications

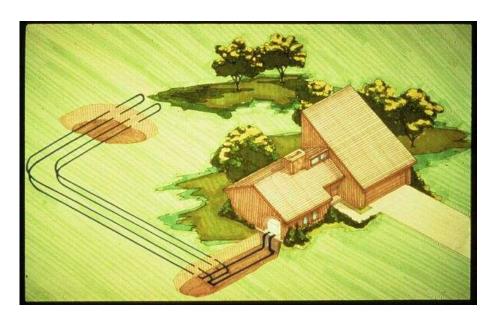
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Types of Earth Coupling



EARTH COUPLING Typical Closed Loop



Horizontal Closed Loop

Vertical Closed Loop



Earth Coupling

EARTH COUPLING Standing Column Well



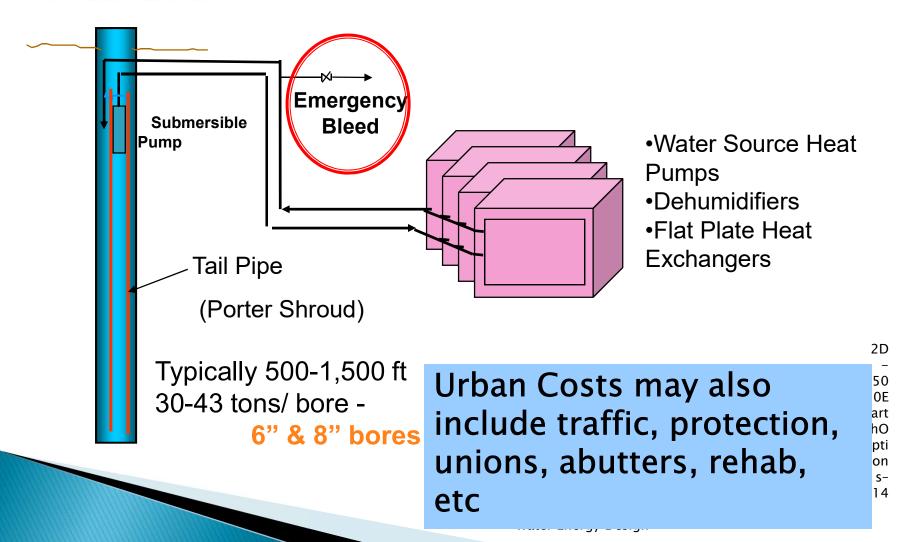
A Standing Column Well
Bridges the Gap
between the Closed
Loop System and the
Open-Recycle System

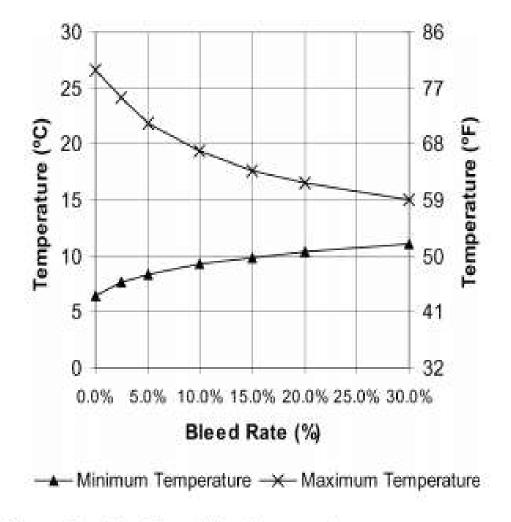
EARTH COUPLING CHOICES

Closed → Standing Column → Open

Earth Coupling

Standing Column Well COMMERCIAL – Thermal Energy Transfer





The effect of bleed rate on the water temperature Figure 8 back to the heat pump.

STANDING COLUMN WELL THERMAL CAPACITY & BLEED **RATE GEOLOGY & BLEED RATE CAN**

INCREASE A SINGLE SCW TO 40+ TONS **OF HEAT TRANSFER**

Figure ASHRAE RP-1119

Water Energy Design

CLOSED LOOP BORE

STANDING COLUMN WELL

Practical 500 foot bore is 6 inches in diameter.

Bore is filled with thermal grout Flow of 7 gpm for

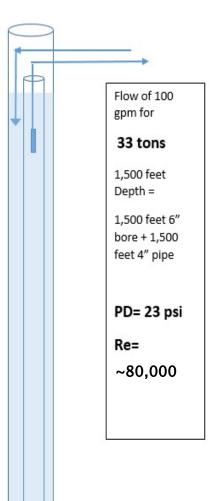
2.5 tons

500 feet Depth = 1,000 feet 1.25" HDPE

PD=20psi

Re= ~3.000

Reynold Number (Re) must be above 2,000 to provide turbulent flow with efficient heat transfer on HDPE pipe and on rock bore surface.



CLOSED LOOPS VS. **STANDING** COLUMNS **FOR ENERGY** STORAGE -

OVER 10x MORE THERMAL TRANSFER PER WELL

Water Energy Design

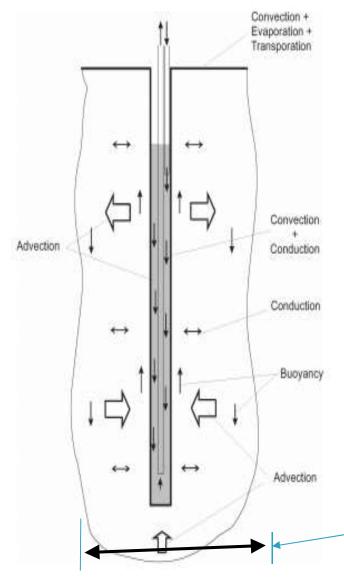


Figure 1 A diagram showing the different modes of heat transfer in and around a standing column well.

EARTH TEMPERATURE GRADIENT ABOUT A BORE HOLE

Primary Gradient

Approximately 50 feet

figure ASHRAE RP-1119

Compare 100 Ton Thermal Load Grow Facility

Closed Loop

40x 500' Wells Required

Total Drilled Depth: 20,000'

Estimated Amount of Pipe Required: 50,000'+

Real Estate Required: ~0.5 Acres

Standing Column

3x 1500' Wells Required

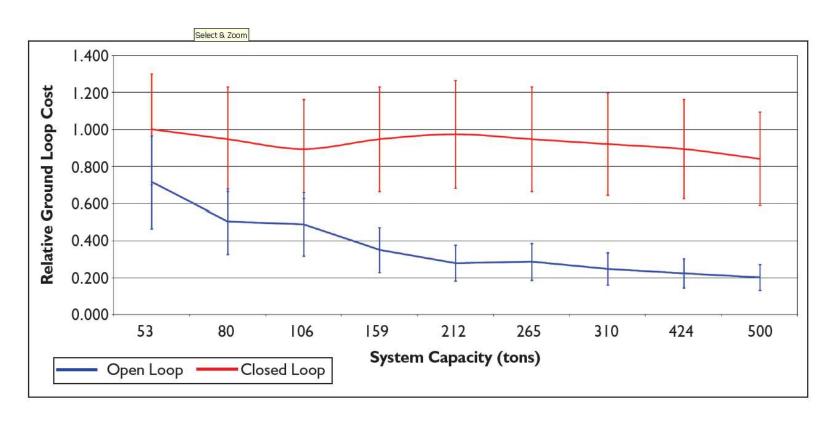
Total Drilled Depth: 4,500'

Estimated Amount of Pipe Required: 1,500'+

Real Estate Required: ~0.05-0.1 Acres

10 Times Less Real Estate Required!!
...AND IS LESS EXPENSIVE

Comparative Cost of Open vs. Closed Loop



Rafferty –ASHRAE Journal March 2009

Grow Facilities & Their Thermal Needs



REQUIREMENTS FOR OPTIMUM GROWTH CONTROL OF:

TEMPERATURE



HUMIDITY



LIGHT



ALL REQUIRE THERMAL ENERGY TRANSFER

> GROW WATER TEMPERATURE AND AVAILABILITY



Thermal Requirements

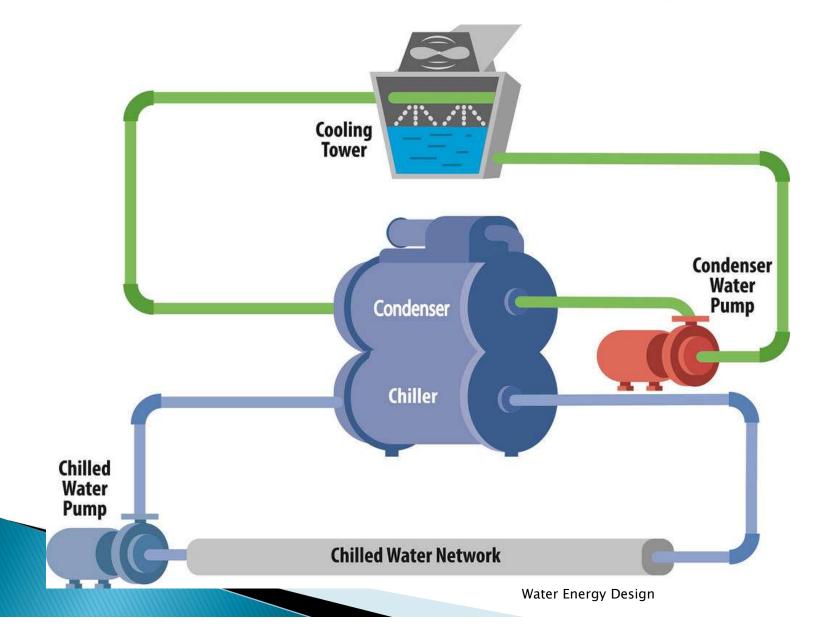
COOLING REQUIREMNT FOR:

- HUMIDITY CONTROL
- REHEAT (as required)
- LIGHTING COOLING
- GROW ROOM CONDITONING
 - ABILITY TO VARY GROW ROOM TEMPERATURE DURING VEGITATION & HARVEST PHASES OR (NIGHT & DAY)

HEATING REQUIREMENT FOR

- GROW WATER
- DOMESTIC & SANITATION
- OFFICE/LAB COMFORT

How are Thermal Loads Resolved?



Chiller/Cooling Tower Vs Geothermal

CHILLER & COOLING TOWER SYSTEM

- Peak Performance occurs at lowest outdoor temperature
- No ability to store heat, any heat that cannot be rejected by system stays in building
- Visible on site taking up real estate (possibly on roof)
- Maintenance & water cost \$\$
- Substantial roof structural strength or large surface mount Humidity Affects Cooling Tower Performance

GEOTHERMAL EARTH COUPLING

- Constant Performance due to constant ground temperature
- Ability to store thermal energy in the ground, results in slowly warming surrounding earth
- Minimal Maintenance cost
- Buried Underground out of sight/sound

CASE STUDY - A SUCCESSFUL GEOTHERMAL GROW APPLICATION

- PHYSICAL
 - FITCHBURG MA: 200,000+ Sq FEET OF EXISITNG MILL BUILDING
 - MULTIPLE & EXISTING STANDING COLUMN WELLS
- Over 400+ ton cooling requirement (First Floor Only)
- Project initiated 2014
- Facility Operational 2017

CONVERATED MILL BUILIDNG FITCHBURG MA



STANDING COLUMN WELL FIELD

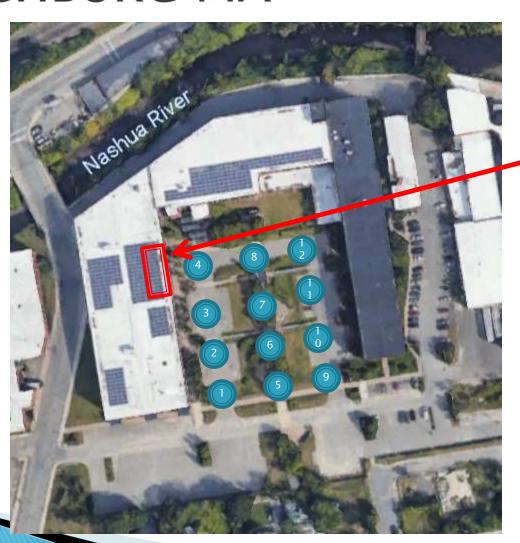
TWELVE STANDING COLUMN WELLS-

SPACING 75Ft APART

1,300 FT DEPTH – Drilled before HVAC requirements specified

DESIGN BLEED RATE 20% to

CONVERATED MILL BUILIDNG FITCHBURG MA

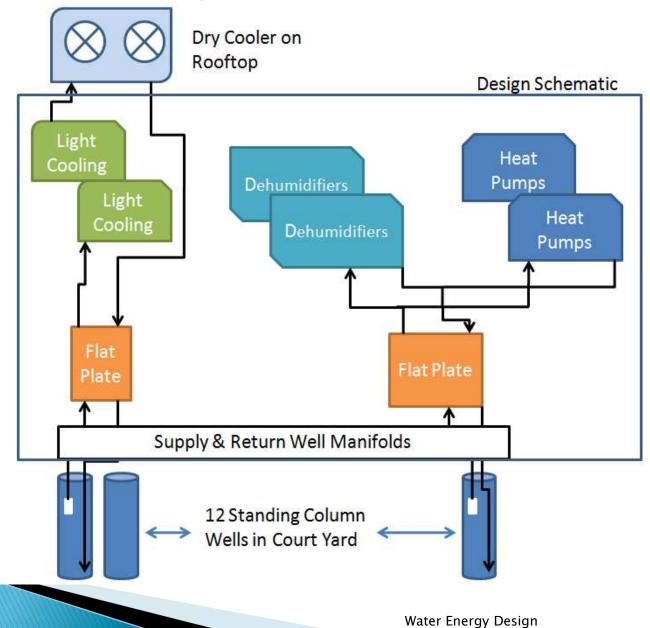


MECHANICAL ROOM LOCATION

~5 % OF TOTAL FACILITY AREA

GEOTHERMAL
EARTH
COUPLING
CAN SAVE
INCOME
PRODUCING
SPACE!

GEOTHERMAL W/ ROOFTOP AUGMENTATION



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TAKE AWAYS

- Geothermal Thermal Energy Transfer Systems can Provide Most Efficient & Lowest Cost Process Cooling and Heating
- The Earth's Thermal Energy "Bank" Cannot be Duplicated
- Insensitive to the Thermal System internal to the facility
- Geothermal HVAC Systems are Not Seasonally Temperature Dependant

Thank You

questions?

